

~~Trade name~~

ANTI FREEZE

MATERIAL SAFETY DATA SHEET

Dow Chemical U.S.A.* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 25630

Page: 1

PRODUCT NAME: DOWTHERM (R) SR-1 HEAT TRANSFER FLUID

Effective Date: 02/02/89 Date Printed: 04/06/89

MSDS:000574

1. INGREDIENTS: (% w/w, unless otherwise noted)

Ethylene glycol	CAS# 000107-21-1	>90%
Diethylene glycol	CAS# 000111-46-6	<5%
Dipotassium phosphate	CAS# 007758-11-4	<5%
Water	CAS# 007732-18-5	<5%

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). In addition, other substances not 'Hazardous' per this OSHA Standard may be listed. Where proprietary ingredient shows, the identity may be made available as provided in this standard.

2. PHYSICAL DATA:

BOILING POINT: 325F, 163C
VAP PRESS: 2.2 mmHg @ 20C, 68F
VAP DENSITY: >1
SOL. IN WATER: Infinite.
SP. GRAVITY: 1.1295 @ 60/60F, 16C
APPEARANCE: Pink, liquid.
ODOR: Pungent odor.

3. FIRE AND EXPLOSION HAZARD DATA:

FLASH POINT: 232F, 111C
METHOD USED: TCC

FLAMMABLE LIMITS

LFL: Not deter.
UFL: Not deter.

EXTINGUISHING MEDIA: Water fog, alcohol foam, CO2, and dry chemical.

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Koppers Heat Recovery System

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3. FIRE AND EXPLOSION HAZARD DATA: (CONTINUED)

FIRE & EXPLOSION HAZARDS: Autoignition temperature in air is 748F, 398C.

FIRE-FIGHTING EQUIPMENT: Use positive-pressure, self-contained breathing apparatus.

4. REACTIVITY DATA:

STABILITY: (CONDITIONS TO AVOID) No relevant information.

INCOMPATIBILITY: (SPECIFIC MATERIALS TO AVOID) Oxidizing material.

HAZARDOUS DECOMPOSITION PRODUCTS: None known.

HAZARDOUS POLYMERIZATION: Will not occur.

5. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS/LEAKS: Small spills: Soak up with absorbent material. Large spills: Dike and pump into suitable containers. Clean up residual with water.

DISPOSAL METHOD: Salvage, or burn in accordance with local, state, and federal regulations.

6. HEALTH HAZARD DATA:

EYE: Essentially nonirritating to eyes. Vapors or mists may irritate eyes.

SKIN CONTACT: Prolonged or repeated exposure not likely to cause significant skin irritation. May cause more severe response if skin is abraded (scratched or cut).

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6. HEALTH HAZARD DATA: (CONTINUED)

SKIN ABSORPTION: A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts. The dermal LD50 has not been determined. Repeated skin exposure to large quantities may result in absorption of harmful amounts.

INGESTION: Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure. Amounts ingested incidental to industrial handling are not likely to cause injury; however, ingestion of larger amounts could cause serious injury, even death. The oral LD50 for rats is 8200 mg/kg. Single oral dose toxicity is expected to be moderate to humans even though tests with animals show a lower degree of toxicity.

INHALATION: At room temperature, vapors are minimal due to low vapor pressure. If heated or sprayed as an aerosol, concentrations may be attained that are sufficient to cause irritation and other effects.

SYSTEMIC & OTHER EFFECTS: Excessive exposure may cause irritation to upper respiratory tract. Observations in animals include formation of bladder stones after repeated oral doses of diethylene glycol. Observations in animals include kidney and liver effects and deposition of calcium salts in various tissues after long-term dietary intake of ethylene glycol. Based on data from long-term animal studies, diethylene glycol is not believed to pose a carcinogenic risk to man. Ethylene glycol did not cause cancer in long-term animal studies. Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation (tested nose-only in animals to prevent ingestion) or skin contact, the primary routes of occupational exposure, had minimal or essentially no effect on the fetus. Birth defects are unlikely from exposure to diethylene glycol. Exposures having no adverse effects on the mother should have no effect on the fetus. Diethylene glycol has not interfered with

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6. HEALTH HAZARD DATA: (CONTINUED)

reproduction in animal studies. In studies on rats, ethylene glycol has been shown not to interfere with reproduction. In studies on mice, ingestion of EG in large amounts caused a small decrease in the number of litters/pair, live pups/litter, and in live pup weight. Results of in vitro ('test tube') mutagenicity tests have been negative.

7. FIRST AID:

EYES: Irrigate immediately with water for at least 5 minutes.

SKIN: Wash off in flowing water or shower. Wash contaminated clothing before reuse.

INGESTION: If swallowed, induce vomiting immediately as directed by medical personnel. Never give anything by mouth to an unconscious person.

INHALATION: Remove to fresh air if effects occur. Consult a physician.

NOTE TO PHYSICIAN: If burn is present, treat as any thermal burn, after decontamination. Consult standard literature. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient. In treatment of intoxication, the use of ethanol, hemodialysis and intravenous fluids to control acidosis should be considered.

8. HANDLING PRECAUTIONS:

EXPOSURE GUIDELINE(S): ACGIH TLV is 50 ppm ceiling for ethylene glycol.

VENTILATION: Good general ventilation should be sufficient for most conditions. Local exhaust ventilation may be necessary for some operations.

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8. HANDLING PRECAUTIONS: (CONTINUED)

RESPIRATORY PROTECTION: Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is required for certain operations, use an approved air-purifying respirator.

SKIN PROTECTION: Use impervious gloves when prolonged or frequently repeated contact could occur.

EYE PROTECTION: Use safety glasses. If vapor exposure causes eye irritation, use a full-face respirator.

9. ADDITIONAL INFORMATION:

REGULATORY REQUIREMENTS:

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard
A delayed health hazard

SPECIAL PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Avoid skin and eye contact. Do not ingest.

MSDS STATUS: Revised Section 9

SARA 313 INFORMATION:

This product contains the following substances subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

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9. ADDITIONAL INFORMATION: (CONTINUED)

CHEMICAL NAME	CAS NUMBER	CONCENTRATION
ETHYLENE GLYCOL	000107-21-1	90.4 -95.4 %

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